

# SOUTH PRODUCTION NOTES

May 16, 2016

11-7 Shift Notes

**BASF EMPLOYEES**

169 Last Recordable

236 Last Lost time

**Title V Notes:** Trimer – repairs complete and starting 2 day cure time. Okay to start up on 2<sup>nd</sup> shift Sunday.

F1 – is unlocked and running. If we start exhausting RC#2 to F1 we will need to drain half a tote from F1 per day to get rid of Moly.

**Need to sample B31 sump every shift so we don't overflow.**

CTO – is online and running (RC#3 exhausting).

Sly Scrubber – Need to perform PM sampling once a day (2<sup>nd</sup> shift) when running.

Viron #3 – Ameriwest coming Mon 5/16 – Tues 5/17 to replace packing.

F-2 Scrubber Fixed. Needs cleaned up around 3<sup>rd</sup> floor.

## **#1 MED / X-253:**

Continue to run until we are out of raws in the powder room.

## **#1 RC / X-253:**

Continue to feed.

## **#2 MED line / Styrene:**

Clean mixer for plow evaluation. Discharge gate getting plugged on every batch. Green drums are the only drums to have dry ice put into them. Only the Green drums vent outward.

## **#2 RC / Styrene:**

Continue. Started on day shift Saturday. If we exhaust to F1 we need to drain half a tote from F1 per day to get rid of Moly.

## **#3 MED line / D1708 NAQ Next:**

Follow clean up sheet and sign off. **Make sure we are greasing end seals once per shift when running.**

## **#3 RC / D1717 LAQ:**

Make sure calciner is reversed and start clean up.

#### **#4 RC / Selexorb:**

Trimer has been restarted. Begin feed late on midnight shift if possible. Call Justin in the morning so he can help line it out. Need to keep a close eye on temps and feed rate as we have been chasing them.

#### **#5 RC / Cleaning for Catoxid:**

Need maintenance to reinstall purge air. FYI – New interlocks are in place for the feed screw - See MOD for interlock instructions.

When running, feed Hopper should not be filled past 2 feet below the top to allow room for blowdowns. HEPA filter was last changed out 4-1-16 on afternoon shift.

#### **#6 RC & Dryer / D-0257:**

Flip all buggies and clean them out. There is one bag that is labeled 90 lbs short that needs to be topped off. Okay to use scale in bldg 27 for check weighing.

#### **West Pfaudler / D-0222:**

Continue.

Additional material is in the Tunnel Kiln area.

Lot 192,193,194,195, and 196 are all in pass and are ok to use.

The steam repairs are done. Set to 30.

#### **East Pfaudler/ D-0257:**

Continue clean up.

Don't use the blue buggies.

#### **6 Tank: D-0222 solution:**

Do not make a tank, hold for engineering approval.

#### **7 Tank: D-0222 Solution:**

Tank is good to use. The solution lines to the dike area have been blanked off. Pump is really loose on base and only has 2 bolts holding it – WOW.

#### **National Dryer / D-0222:**

Feed as material is available.

#### **PK Blender / Catoxid:**

On hold until we can deal with dusting issue. Flow meter is installed but not calibrated yet. Page switched out the discharge plate and installed a removable extension so that we can switch between totes and bags ourselves.

DP Gauge should be set at 3.5 and 4.25.

#### **Abbe Blender / D 5206:**



HF tote has been closed up and Abbe lid was removed and vessel cleaned out. Cover plates over open hole in floor have been reinstalled.

### **Tower 3 / DPT 0101:**

Loading complete and currently running.

### **Tower 6 / DPT 0101 (Cu-0860 Next):**

A work order has been written to have IMC look at the Nitrogen control valve. After it is unloaded clean per instructions in MOD and then load Cu 0860..

### **North Screener / Cu-1155:**

Screener is set up for Cu-1155. Holding for engineering

### **South Screener / Cu 0860:**

Get set up for DPT. If you wash down drums with water you need to dry them off – the green drums are very prone to rust.

### **#2662 (west) Pill Machine / Al 3915:**

Continue as manpower permits. Next bags to be processed will be the bags from the North end.

### **#2664 (east) Pill Machine /**

Has been taken down to maintenance for inspection by rewiring company.

### **TK #2 / Zr-0404:**

Done. Blowers have been turned off and kiln is down. Leave the saggars on - we don't know what product we will be going to next.

### **TK #4 / X-540:**

Unloading complete and gas shut off.

### **Harrop Kiln / Al-3920 next:**

Continue to run. MOD has been switched to have 20 drums per lot. Use latest material off the pill machine. We will need to start running product from the north end to get quality back on it.

### **Building 27 Belt Filter / Cu 6081:**

Run out belt. Take down and hold for a week.

We have switched to 188 lined super sacks. These will need cardboard sleeves around them and new clean pallets.

## **PRIORITIES:**

- 1) #6RC/East Pfaudler
- 2) West Pfaudler/National Dryer
- 3) #4 RC/Trimer
- 4) #1 RC North (Starting on Monday)
- 5) #3 MED/RC/CTO
- 6) #1 MED/RC
- 7) #2 MED/RC
- 8) Reduction Towers/Screening (DPT 101)
- 9) North CUAPV
- 10) South PK
- 11) #5 RC
- 12) Horne Machine
- 13) Harrop Kiln
- 14) North PK/Wsyssmont
- 15) Kneader
- 16) PR2 Cu-0864 T
- 17) PR2 Al-3915 T
- 18) #2 RC North